



PARTS LIST

Pos. Code	Description	Qty.	Pos. Code	Description	Qty.	Pos. Code	Description	Qty.			
1.	F040000130	Plate, Collector	1	22.	F250001020	Complete Piston	1	45.	F082200020	Valve Disc	6
2.	F871115153	Screw, Mounting	23	23.	F872138010	Retainer Pin	3	46.	F081200030	Discharge Valve Seat	3
3.	F881013100	O-Ring	2	24.	F071000020	Wrist Pin	3	47.	F881011160	O-Ring	3
6.	F881080014	Crankshaft Oil Seal	2	26.	F041200000	Wiper	3	48.	F881011157	O-Ring	6
7.	F811110002	Bearing	2	27.	F124200310	Plunger, 40 mm	3	49.	F021300430	Suction Valve Guide	3
8.	F063400100	Bearing Cover	2	28.	F060100140	Crankcase	1	50.	F081200670	Suction Valve Seat	3
9.	F801053002	Oil Level Sight Glass, 1/2"	1	29.	F881081002	Piston Guide Oil Seal	3	52.	F208006820	Valve Assembly	3
10.	F872043001	Washer	1	32.	F881030017	Wiper	3	53.	F064100440	Manifold	1
11.	F801057001	Magnetic Plug, 5/8"	1	33.	F881010012	O-Ring	3	54.	F871141119	Cap Screw, M16x150	4
12.	F801053003	Oil Level Sight Glass, 3/4"	1	34.	F022300870	Packing Support	3	55.	F872043000	Washer	3
13.	F063400120	Rear Cover	1	35.	F881010012	O-Ring	3	56.	F084390000	Discharge Plug Att. 1/4"	3
14.	F080600000	Rear Cover Gasket	1	36.	F881020011	Packing Ring	6	57.	F250000050	Complete Connecting Rod	3
15.	F881011173	O-Ring	1	37.	F031200100	Packing Ring	3	Options			
16.	F801054002	Oil Fill Plug, 1/2"	1	38.	F031300020	Spacer	3	4.	F010100050	174 mm Flange	1
17.	F071000040	Key	1	39.	F871121954	Cap Screw	12	5.	F010100040	158 mm Flange	1
18.	F050000050	Crankshaft	1	40.	F063300020	Closed Valve Cover	0	5.	F871125106	Bolt, M10 x 30	6
19.	F871350002	Connecting Rod Screw	6	41.	F881112001	Spring Ring	3	F801050002	Belt Tightening Slide	1	
20.	F812000002	Bushing	3	42.	F881010214	O-Ring	3	190169	Fitting Kit	1	
21.	F040400010	Shaft Cover	1	43.	F021300010	Discharge Valve Guide	3				
	F063300010	Valve Cover 1/4"	3	44.	F090200020	Valve Spring	6				

REPAIR KITS

KIT NO.	1089	1094	1095
ITEM NO.S INCLUDED IN KIT	32, 33, 35, 36	41, 42, 47, 48, 55	3, 6, 10, 14, 15, 23, 29, 32, 33, 35, 36, 41, 42, 47, 48, 55
NUMBER OF ASSEMBLIES IN KIT	3	3	3
NUMBER OF CYLINDERS KIT WILL SERVICE	3	3	3

TORQUE SPECS*

Position	Ft.-lbs.
4	30
16	30
28	36
47	144
48	30
52	18

*Decrease torque by 20% if threads are lubricated.